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pressure PART 2 mag assemble
na Kubota V2203 diesel fuel~~

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3 CYLINDER YANMAR DIESEL

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st/dt/ht/(z)e(p) fig.no.
group name fig.no. group
name 4lha-st/dt/ht/(z)e(p)
1. cylinder block 2. gear
housing 3. flywheel housing
4. mounting foot(4lha-
st/dt(z)e(p)) 5. mounting
foot(4lha-ht(z)e(p)) 6.

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lub.oil sump 7. oil seal
housing 8. label 9. cylinder
head(4lha-st/dt(z)e(p)) 10.
cylinder head(4lha-
ht(z)e(p)) 11. bonnet &
breather 12.

PARTS CATALOG - Rhino Marine

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Products

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm. _ 1 _.

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YANMAR Marine Diesel Engine.
[INTRODUCTION] This
Operation Manual describes
the operation, maintenance
and inspection of the 4LHA-H
TP/-HTZP/-DTP/-DTZP/-STP/-ST
ZPYanmar marine diesel
engines. Read this Operation

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Manual carefully before
operate the engine to ensure
that the engine is used
correctly and that it ...

4LHA-STP .. .{..(.p..)
(f)=4lha-htze(p) (e)=4lha-
hte(p) (d)=4lha-dtze(p)

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(c)=4lha-dte(p) (b)=4lha-
stze(p) (a)=4lha-ste(p) ref.
lev. parts no. description
----- q'ty ----- i r (a) (b)
(c) (d) (e) (f) 1 1
119000-01500 housing, gear 1
1 1 1 1 1 2 1 119000-01520
cover, gear housing 1 1 1 1

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1 1 3 1 121023-01550 cover,
blind 1 1 1 1 1 1

*Spare parts catalog- Yanmar
engines (A)=4LHA-STE(P) (B*

...

Quicksilver Power Trim and
Steering Fluid Power trim

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oil or S A E 10W-30 or
10W-40 engine oil For
further more instructions,
refer to the maker's manual.
Follow the maker's
instructions for the marine
gears. / HSW450A2
(HURTH) (4LHA-HTP/-DTP)x

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(HSW630A1 (HURTH) (4LHA-STP)

3.1.3 Cooling Water ^NOTICE]

Be sure to add LLC to
cooling fresh water.

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Fuel filter (for 4LHA-
HTP/HTZP). For 4LHA-
DTP/-DTZP/-STP/-STZP, drain
the dust and water
periodicaly removing the
drain plug at the bottom of
filter. Feeds fuel to the
fuel injection pump builting-

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in the fuel injection pump (4LHA-HTP/- Fuel feed pump HTZP). For 4LHA-DTP/-DTZP/-STP/STZP, it is attached with the fuel injection pump.

YANMAR 4LHA-HTP OPERATION

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This is the Highly Detailed factory service repair manual for the YANMAR 4LHA-STP MARINE DIESEL ENGINE, this Service Manual has detailed illustrations as

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well as step by step instructions, It is 100 percents complete and intact. they are specifically written for the do-it-yourself-er as well as the experienced mechanic. YANMAR 4LHA-STP

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MARINE DIESEL ENGINE Service
Repair Workshop Manual
provides step-by-step
instructions based on the
complete dis-assembly of the
machine.

Yanmar 4LHA-STP Marine

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*Diesel Engine Service Repair
Manual*

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Service manual describes the procedures for servicing the 4LHA series marine diesel engine. This service manual contains repair and service information, instructions

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*Yanmar Marine Diesel Engine
4LHA Series PDF Manual*

15. turbocharger(4lha-
st(z)e(p)) 16.

turbocharger(4lha-dt(z)e(p))

17. turbocharger(4lha-

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ht(z)e(p)) 18. mixing elbow
& exhaust bend 19. air
cooler 20. crankshaft 21.
piston & connecting rod 22.
lub.oil cooler 23. lub.oil
cooler housing 24. lub.oil
system 25. lub.oil pipe 26.
lub.oil pipe(turbocharger)

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27. lub.oil pipe(cooler) 28.
c.s.w.pump(4lha-
st/dt(z)e(p)) 29.

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DieselPartsEurope*

1.This parts catalog for 4LH-
TE,4LH-HTE,4LH-DTE,4LH-STE

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engine & KM5A clutch is
published as a last edition.

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DieselPartsEurope

Boost pressure high (for
4LHA-STP) 0 3 Tachometer
with hour meter 0 4 Sub

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meter unit 0 4-1 L.0.

pressure meter 0 4-2 C.W.

Temperature meter 0 4-3

Boost meter (turbo) X 5

Quartz clock X •Sensor for
various panels

•Exhaust/water mixing elbow
(L-type) •Alternator 12 V -

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80 A Optional •Flexible
mounts •Exhaust/water mixing
elbow, U-type (high riser)

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Yanmar 4LHA Series Marine

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4LH-HTE 4LH-DTE 4LH-STE

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Coolant Treatment * Fuel

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Fuel Treatment: Heat
Exchanger Gaskets * Fuel
Bleed Screw & Washer *
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726 Dry Box: Water Pump
Seal: MACK 727 Dry Box (XL)
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